

Global & National Expansion Plan

Phase 1 — Nevada Global Headquarters & Primary Manufacturing

Clark County campus becomes:

- Global SAFE SUGAR™ headquarters
- Primary North American production hub
- Scientific authority center
- Institutional supply base
- Export platform

Phase 2 — U.S. Regional Manufacturing Network

Expansion to additional U.S. regions:

- Midwest production facility
- East Coast distribution plant
- Southern U.S. manufacturing node

Nevada remains corporate and scientific center.

Phase 3 — International Manufacturing & Licensing

Global rollout through:

- Regional manufacturing partners
- Government nutrition programs
- Institutional food suppliers
- Health system procurement channels

Nevada campus remains global headquarters and technology origin.

Market Drivers Supporting Expansion

SAFE SUGAR™ addresses the largest dietary risk factor globally:

- Diabetes
- Obesity
- Cardiovascular disease
- Kidney disease
- Metabolic syndrome
- Sugar-driven chronic illness

Governments, health systems, and food manufacturers are actively seeking viable sugar alternatives with clinical safety and functional equivalence.

SAFE SUGAR™ is engineered to meet that demand at scale.

Job Creation Impact — Clark County

The SAFE SUGAR™ Campus will create a broad spectrum of high-quality jobs across corporate, scientific, industrial, and logistics sectors.

Corporate & Administrative Roles

- Executive leadership
- Finance and accounting
- Legal and compliance
- Licensing and IP management
- Corporate strategy
- Investor relations
- Government affairs
- HR and administration

Scientific & Technical Roles

- Food scientists
- Carbohydrate chemists
- Formulation scientists
- Quality and validation specialists
- Regulatory scientists
- Laboratory technicians
- R&D engineers
- Process development specialists

Manufacturing & Industrial Roles

- Plant operators
- Production technicians
- Industrial engineers
- Maintenance technicians
- Automation specialists
- Quality control inspectors
- Packaging operators
- Safety and compliance personnel

Logistics & Supply Chain Roles

- Warehouse staff
- Distribution coordinators
- Freight logistics managers
- Procurement specialists

- Inventory control
- Shipping & receiving

Construction & Infrastructure Roles (build phase)

- Industrial construction workers
 - Mechanical contractors
 - Electrical contractors
 - Civil engineers
 - Equipment installation teams
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Employment Scale Potential

Typical workforce ranges:

Phase 1 — Nevada Campus

- 150–300 direct jobs
- 200–400 construction jobs
- 100+ indirect support jobs

Full U.S. Expansion

- 500–1,200 direct jobs nationally

Global Network

- Thousands of jobs via manufacturing partners
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Economic Development Benefits — Clark County

SAFE SUGAR™ Campus will deliver:

- Advanced manufacturing investment
- High-skill scientific employment
- Corporate headquarters presence
- Export-oriented industry
- Supply chain growth
- Tax base expansion
- Nevada global brand positioning

This positions Clark County within the emerging metabolic nutrition and health ingredient sector.

Industry Positioning

SAFE SUGAR™ operates at the intersection of:

- Food technology
- Clinical nutrition
- Health ingredients
- Pharmaceutical-adjacent manufacturing

This hybrid category supports strong growth potential and institutional adoption.

Long-Term Vision

The Clark County SAFE SUGAR™ Campus is intended to become:

- Global headquarters of SAFE SUGAR™ technology
 - Scientific authority for very-low-glycemic nutrition
 - Primary manufacturing and export hub
 - Innovation center for future formulations
 - Anchor of a global metabolic nutrition network
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Investment Rationale

Key factors supporting investment:

- Large global addressable market
 - Strong health-driven demand
 - Scalable manufacturing model
 - Licensing and expansion potential
 - Institutional adoption pathways
 - Nevada strategic location
 - Multi-phase growth plan
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Conclusion

The SAFE SUGAR™ Campus in Clark County, Nevada represents the establishment of a new category in global nutrition infrastructure — combining corporate leadership, metabolic science, and industrial production in a single scalable platform.

The project is positioned to generate high-quality employment, long-term economic growth, and international market reach while addressing one of the most significant global health challenges associated with conventional sugar consumption.